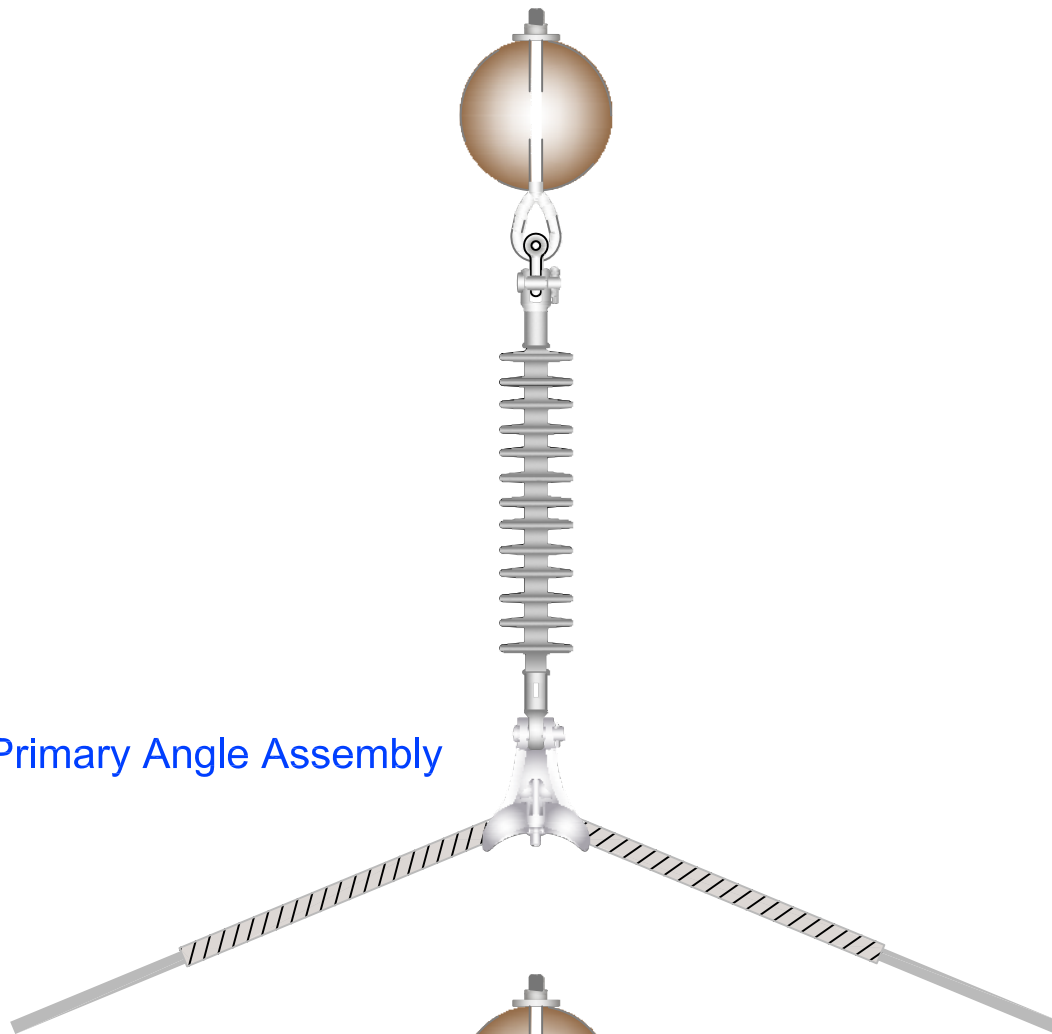
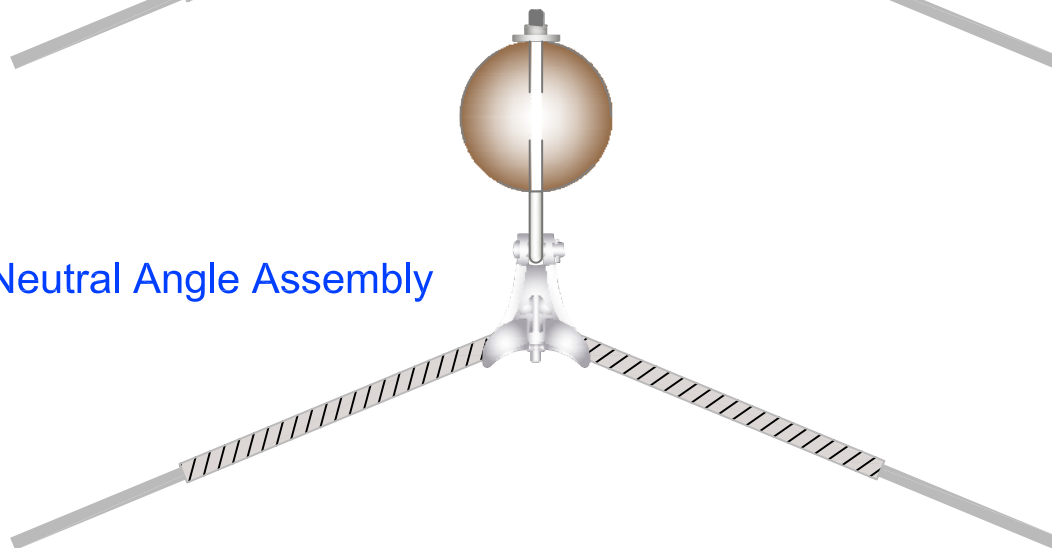


Primary Angle Assembly



Neutral Angle Assembly



Unit	Material Number	Item Quantity	Item Description
M41-11	2000254	1	Clamp Susp 1 Bolt
M41-13	2000255	1	Clamp Susp AI 336.4 MCM
M41-17	2000256	1	Clamp Susp AI 795



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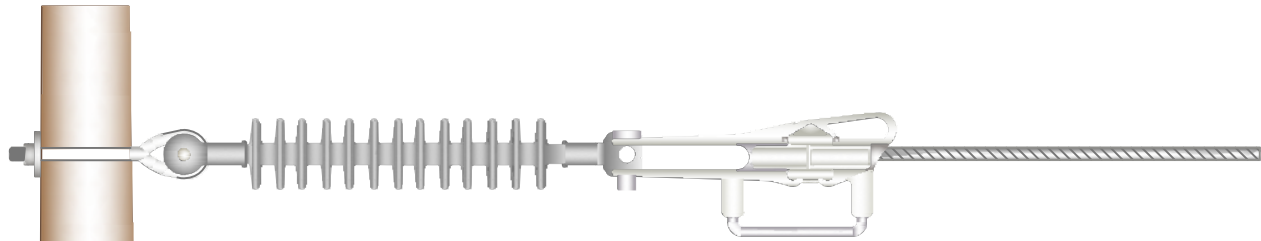
Angle Assembly Guide, Vertical Construction  
30 to 60 Angle AAC and ACSR Conductors  
With Armor Rods

drawn:  
JBS

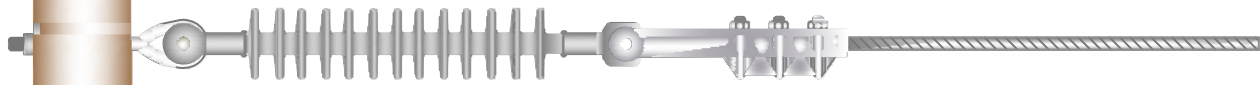
approved  
MJB

date:  
December 22, 2011

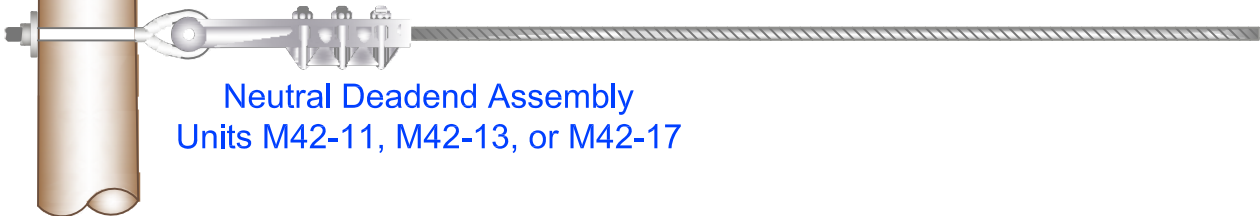
M41-11, M41-13,  
and M41-17



Primary Deadend Assembly  
Units M42-11.1 or M42-13.1



Primary Deadend Assembly  
Units M42-11, M42-13, or M42-17



Neutral Deadend Assembly  
Units M42-11, M42-13, or M42-17

Unit	Material Number	Item Quantity	Item Description
M42-11	2000248	1	Clamp DE S/L Strt-6-2/0 ACSR Clamp
M42-11.1	2000247	1	Clamp DE S/L Strt-6-2/0 ACSR w/bail
M42-13	2000246	1	Clamp DE S/L Strt-1/0-336 ACSR
M42-13.1	2000241	1	Clamp DE S/L Strt-1/0-336 w/bail
M42-17	2000242	1	Clamp DE 336-795 ACSR



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## Deadend Assembly Guide AAC and ACSR Conductors

drawn:	approved	date:	M42-11 TO M42-17
JBS	MJB	December 22, 2011	

Splices and Dead Ends

Conductors shall be spliced and dead-ended as shown on the construction drawings. There shall be not more than one splice per conductor in any span and splices shall be located at least 10 feet from the conductor support. No splices shall be located in Grade B crossing spans and preferably not in the adjacent spans. Splices shall be installed in accordance with the manufacturer's recommendations.



Item	Material Number	Item Quantity	Item Description
a	*2000882	1	Splicer Auto #4 ACSR
b	*2000884	1	Splicer Auto 1/0 ACSR
c	*2000885	1	Splicer Auto 336.4 AAC
d	*2000887	1	Splicer Auto 795 AAC

\*Denotes "Grab Bag" Item

## AUTOMATIC SPLICERS COLOR CODE

Orange	#4 ALUMINUM
Red	#2 ALUMINUM
Yellow	#1/0 ALUMINUM
Gray	#2/0 ALUMINUM
Pink	#4/0 ALUMINUM
Green	#336 ALUMINUM
Orange or clear	#795 ALUMINUM



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## Automatic Splices

drawn:	approved	date:
JBS	MJB	March 16, 2012